

◆ I want to shorten coil change times!

I want to minimize the setup time when we change coils!

Using an ACCESS
Straightener
Feeder

Approx. 22.5 minute improvement each day

■ Customer's Application: Progressive blanking of thick material

【Before】

■ Situation Before Consulting with ACCESS, Ltd.:

Coils were being manually threaded. Coil changes took 7.5 minutes x 15 coil changes per day for a total of 112.5 minutes per day.

The customer wanted to eliminate any unneeded setup time.

【Countermeasure】 Introduction of an ACCESS, Ltd., LFG Straightener Feeder

Auto-threading from the uncoiler up to the die via an easy HMI operation.

The total setup time was reduced to 6 minutes.



Please contact
ACCESS for
details.

【After】

Manual coil change operations were automated and could be performed easily.

The time an operator spent changing coils each day was reduced to 90 minutes per day, an improvement of 22.5 minutes.